

Italian speakers

Vowels

ɪ (ship)	common error i: (sheep)
ʌ (cup)	confused with ɑ: (heart) or æ (man)
ɜ: (girl)	common error ɔ: (ball) or as spelling
ʊ (book)	confused with u: (boot)
æ (man)	confused with e (pen)
ə (a camera)	often pronounced as spelling
eɪ (tail)	sounds like e (pen) or pronounced aɪ (fine)
əʊ (phone)	confused with ɒ (clock) or ɔ: (ball)

Consonants

Difficulty with final consonants and consonant clusters where an extra vowel may be added, usually in final position.

h	omitted or put in the wrong place
θ (thin)	common error s
ð (feather)	common error z or d
s	pronounced z in front of m, l or n
r	strongly trilled
	pronounced where normally silent
ʒ (television)	confused with dʒ (jam) or ʃ (shoe)
j (yellow)	confused with dʒ (jam)
ŋ (ring)	common error ng

t may be pronounced d in final position.

k may be pronounced g in final position.

p may be pronounced b in final position.

f may be pronounced v in final position.

s may be pronounced z in final position.

Intonation

All intonation exercises may be useful

Stress

Joining word and word stress exercises may be useful.