

Elemental Mapping of NiTi with EFTEM

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Martensitic transformations in Ni-rich NiTi shape memory alloys take place as multistage transformations [1]. In Ni-rich alloys with an austenitic B2 matrix, coherent Ni₄Ti₃ precipitates form from thermo-mechanical processing and affect the sequence of the martensitic transformation. Any composition inhomogenieties that develop during the evolution of the Ni₄Ti₃ precipitates will have a large influence on the multistage martensitic transformations, since the martensite start temperature, M_s, is strongly dependent on the Ni concentration of the matrix [2]. Since concentration differences on the order of 0.5 at% are sufficient to influence the transformation, providing sufficiently accurate concentration profiles for meaningful structure-property correlations is a challenging experiment [3]. This investigation employs elemental mapping by energy-filtered transmission electron microscopy (EFTEM) to attempt to measure the concentration profiles at these precipitate-matrix interfaces.

A single crystal sample of Ni₅₁Ti₄₉ was annealed for 4 ks at 550°C in compression along <111> to selectively grow a single Ni₄Ti₃ variant [4]. The sample was sliced normal to [110] so that the precipitates are approximately on edge. Samples for EFTEM were originally electropolished to electron transparency. Unfortunately, the EFTEM results were compromised by surface films and the presence of large thickness variations from selective chemical attack. Low-angle ion milling improved specimen quality. The EFTEM elemental mapping used a Philips CM30 (LaB₆ cathode) equipped with a Gatan imaging filter (30-eV slits, collection half-angle $\beta = 4.8$ mrad, 0.6 nm pixels in 512² images (2x binning)). For Ti mapping, a standard three window method used 15-s exposures for the component images. To compensate for the lower signal of the Ni L₂₃ edge, a DigitalMicrograph custom script for segmented acquisition summed five 15-s exposures for each component image.

Figure 1 is a background-subtracted Ti map where a 15-s exposure of the component images produced 3,000 to 4,000 counts/pixel. In figure 2, segmented acquisition with a total acquisition time of 75 s for each component image resulted in pixel intensities of 4,000 to 5,000 counts in the background-subtracted Ni map. Figure 3 shows that $t/\lambda \sim 0.25$ for these data (t is specimen thickness and λ is the inelastic scattering mean-free-path, ~ 140 nm for NiTi). The profiles inserted into the figures from a 30 nm wide Ni₄Ti₃ precipitate in the center of the images are taken from the indicated rectangular regions [60 nm long and averaged over 50 pixels (30 nm)] where left-to-right in the profile corresponds to top-to-bottom in the image. Dividing the Ti-map by the Ni-map, to first order, removes any diffraction contrast, local thickness and incident intensity variations, and yields the ratio image shown in figure 4. In figures 1 and 4 there is an indication of slight Ti enrichment at the interface. Although we selected our EFTEM conditions with care, additional work seeking more definitive evidence for possible concentration gradients will incorporate modeling and simulations, both to truly optimize experimental conditions and also to explore detectability levels [5].

[1] J. Khalil Allafi, X. Ren, G. Eggeler, *Acta Mater.* 50 (2002) 793-803

[2] J. Khalil-Allafi, A. Dlouhy, G. Eggeler, *Acta Mater.* 50 (2002) 4255-4274

[3] M.C. Carroll, Ch. Somsen, G. Eggeler, *Scripta Mater.* 50 (2004) 187-192

[4] D.Y. Li and L.Q. Chen, *Acta Mater.* 45 (1997) 471-479

[5] Research at the ORNL SHaRE User Facility (JB, NDE) supported by the Division of Materials Sciences and Engineering, Office of Basic Energy Sciences, U.S. Department of Energy, under contract DE-AC05-00OR22725 with UT-Battelle, LLC.

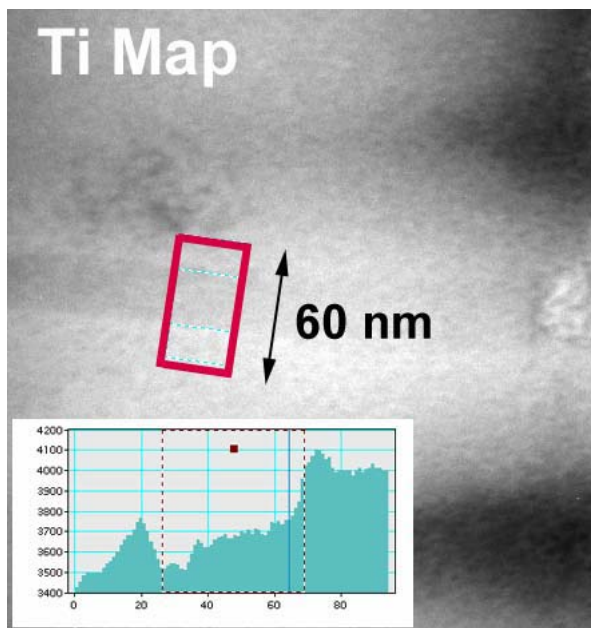


FIG. 1. The Ti map and intensity profile show a Ni_4Ti_3 precipitate ~ 30 nm thick in the center of the image (left-to-right in the profile corresponds to top-to-bottom in the image).

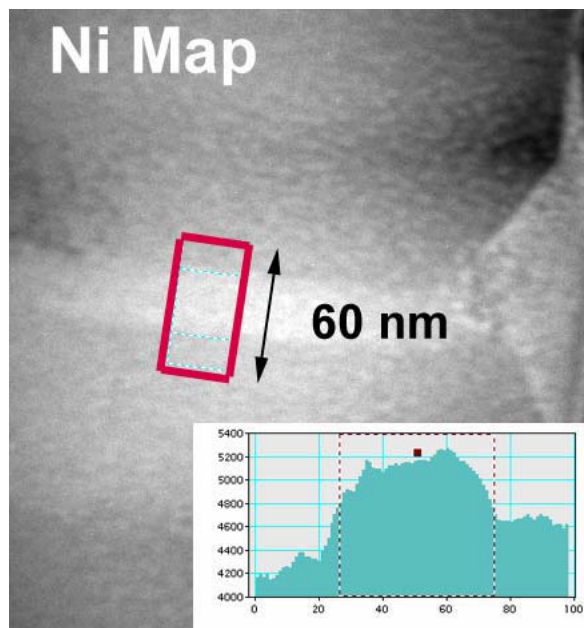


FIG. 2. The Ni Map reveals Ni enrichment in the Ni_4Ti_3 precipitate. Total acquisition time of 75-s for the component images resulted in pixel intensities of over 5,000 counts above background.

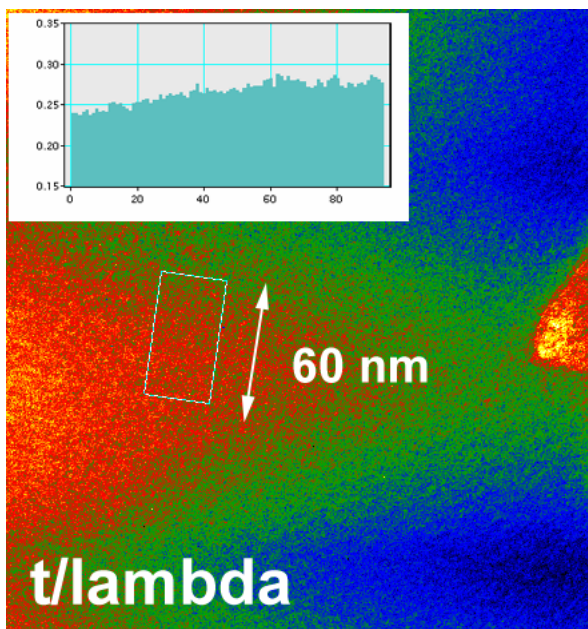


FIG. 3. The t/λ map (λ - the inelastic scattering mean-free-path ~ 140 nm for NiTi) indicates that the sample thickness (t) is ~ 35 nm for the composition profiles.

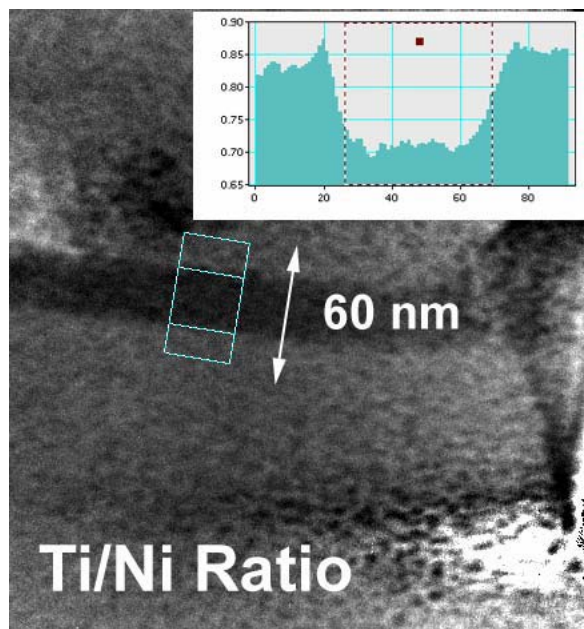


FIG. 4. Dividing the Ti map by the Ni map, which to first order removes diffraction contrast, local thickness and incident intensity variations, suggests slight Ti enrichment at the precipitate/matrix interface.