## Characterization of Metal-doped Mn<sub>3</sub>O<sub>4</sub> Particles by Scanning Transmission Electron Microscopy and Electron Energy Loss Spectroscopy

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Metal-doped manganese oxides have been used as precursors of cathode materials for rechargeable lithium batteries due to their high capacity. A core-shell-structured material has been designed to improve the cycle life and safety of lithium batteries [1]. In this study, Co or Al-doped manganese oxides with core-shell structure were synthesized by co-precipitation method involving the precipitation of hydroxide particles from cobalt sulfide solutions. The grain structure and composition variation of metal-doped Mn3O4 particles were studied by transmission electron microscopy (TEM) and energy dispersive x-ray spectroscopy (EDS). We also probed the electronic structure of the precursor materials at the nanometer scale by means of scanning transmission electron microscopy and electron energy loss spectroscopy.

Figure 1 shows cross-sectional STEM images of the Co or Al-doped manganese oxides obtained by coprecipitation process. The particles showed the core-shell structure with smaller grains inside and bigger grains outside, and they coalesce into bigger particles. The grain size inside the particles is  $\sim$  20nm and outside  $\sim$ 5µm. In the case of Co-doped manganese oxides, the concentration of cobalt inside the particle is constant and outside increases towards the surface. In the case of Al-doped manganese oxides, the concentration of aluminum is constant inside and outside. EELS analysis probed that inside the particle, O K-edge shows the typical shape of O K-edge of Mn<sub>3</sub>O<sub>4</sub> and outside, the first peak of O K-edge decreases. In the case of Co-doped manganese oxides, the ratio of the integrated intensities of the L<sub>3</sub> and L<sub>2</sub> white lines (L<sub>3</sub>/L<sub>2</sub>, the valency of the transition metals [2.3]) inside the particle was 2.8 of the typical value for Mn<sub>3</sub>O<sub>4</sub> and outside 3.0 (Figure 2) It is found that the outer layer of higher cobalt concentration has lower oxidation state. In the case of Al-doped manganese oxides, the valency (L<sub>3</sub>/L<sub>2</sub>) of the transition metals inside the particle was 2.9 and outside 2.8 (Figure 3).

## References:

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- [2] L.Laffont et al., Materials Characterization 61 (2010) p. 1268.
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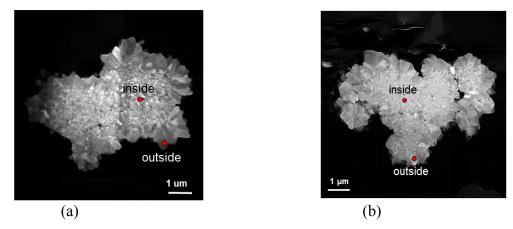
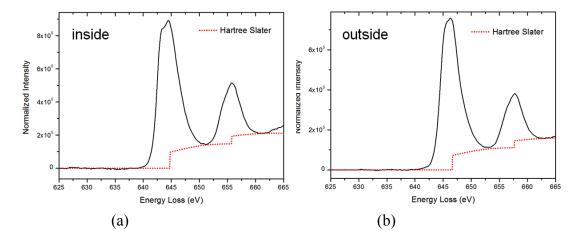
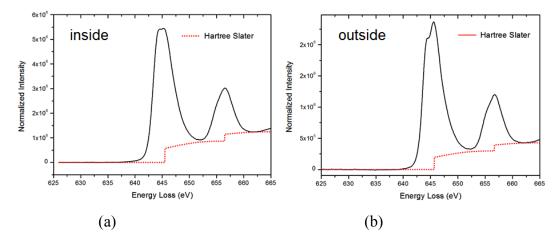


Figure 1. STEM images of Co-doped Mn<sub>3</sub>0<sub>4</sub> particle (a) and Al-doped Mn<sub>3</sub>0<sub>4</sub> particle (b).



**Figure 2.** EELS spectra showing Mn- $L_{2,3}$  edges obtained in the inside (a) and the outside (b) of Codoped Mn<sub>3</sub>O<sub>4</sub>. The ratio of the integrated intensities of the  $L_3$  and  $L_2$  white lines inside the particle was 2.8 of the typical value for Mn<sub>3</sub>O<sub>4</sub> and outside 3.0.



**Figure 3.** EELS spectra showing Mn-L<sub>2,3</sub> edges obtained in the inside (a) and the outside (b) of Aldoped Mn<sub>3</sub>O<sub>4</sub>. The valency ( $L_3/L_2$ ) of the transition metals inside the particle was 2.9 and outside 2.8.