The Estimation of Angular Misalignments for Ultra Short Baseline Navigation Systems. Part I: Numerical Simulations

Hsin-Hung Chen

(Institute of Applied Marine Physics and Undersea Technology, National Sun Yat-sen University, Kaohsiung, Taiwan, ROC) (E-mail: hhchen@faculty.nsysu.edu.tw)

Ultra Short Baseline (USBL) navigation systems are often faced with positioning errors arising from misalignments between sensors. This paper proposes a line survey method for USBL angular alignment calibration. In the scheme of USBL line survey, mathematical representations of positioning error arising from heading, pitch and roll misalignments are derived, respectively. The effect of each misalignment angle and how the differences can be used to calibrate each misalignment angle in turn are presented. An iterative algorithm that takes advantage of the geometry of position errors resulting from angular misalignments is developed for USBL calibration. Numerical simulations are provided to demonstrate the effectiveness of the USBL line survey approach. In addition, the effect of measurement error on the estimation of roll alignment error is evaluated and discussed.

KEY WORDS

1. Ultra Short Baseline (USBL). 2. Alignment Calibration. 3. Line Survey.

Submitted: 10 July 2012. Accepted: 5 April 2013.

1. INTRODUCTION. The existing underwater acoustic navigation systems can be categorized into three main types: Long Baseline (LBL), Short Baseline (SBL), and Ultra Short Baseline (USBL). Even though USBL systems generally have the worst positioning accuracy compared to LBL and SBL systems, the advantages of low system complexity, small space requirement, and easy installation make them well suited for underwater vehicles (Kinsey et al., 2006). In particular, USBL systems are effective for homing and docking operations under the ice in the Arctic region (Singh et al., 2001).

Although the USBL system is quite effective for subsea navigation, it is subject to various potential sources of error including alignment, travel times, and angle measurements (Philip, 2003a). With regard to the alignment error, this occurs in the installation of the USBL transceiver and separate attitude sensors. The calibration of alignment between sensors is always a problem that needs to be solved for precision

navigation (Kinsey and Whitcomb, 2002; McEwen et al., 2005; Kinsey and Whitcomb, 2007).

Generally the alignment calibration is performed based on the USBL observations of positioning a seabed transponder (Opderbecke, 1997). The effect of each individual angular misalignment on the USBL positioning error is related to the vessel's observation geometry (Philip, 2003b). Various geometrical options, such as cardinal points, circular box-in, triangle, figure of eight, and hourglass have been proposed for alignment calibration (Faugstadmo et al., 2002). However, the USBL alignment calibration by using the methodologies mentioned above requires a vessel with a particular dynamic positioning (DP) capability.

It is known that the main advantage of performing survey activities by using a vessel to steam in a circle around the seabed transponder is the speed of operation. In addition, moving a vessel along circular paths offers the capability of nullifying sound speed error in the determination of two-dimensional horizontal position. In an earlier work with USBL alignment calibration, we proposed an iterative algorithm to estimate angular misalignments based on the circular survey strategy (Chen, 2008). It has been demonstrated that the circular survey strategy can increase confidence in the correctness and validity of misalignment estimation. Moreover, even if the vessel's circular paths are eccentric, non-centred, or even distorted, the circular survey strategy still works effectively, which means that the circular survey strategy can be performed without the need to use a DP vessel. The only drawbacks of the circular survey strategy are the varying rotational acceleration and the noise generated in rotating a vessel; varying rotational acceleration will degrade the attitude sensor and the vessel noise could potentially degrade the USBL acoustic performance (Philip, 2003b).

Compared to various geometrical options for alignment calibration, moving a vessel along a straight path is simple with respect to vessel manoeuvring. Therefore, by running a straight-line survey to locate a seabed transponder, we establish an iterative algorithm based on the positioning errors caused by heading, pitch, and roll misalignments, respectively. As a first step to the USBL line survey approach, the calibration algorithm is studied in a limiting situation such that the vessel is able to move along a desired straight course and its heading can be kept in line with the reference course while collecting USBL observations. Further corrections of USBL observations for course deviation and cross-track error will be described in Part II of the paper (Chen, 2013).

Part I of this two-part paper is structured as follows: the mathematical expressions for the positioning errors of a seabed transponder with respect to sensor misalignments are derived in Section 2; in Section 3, a numerical algorithm for iteratively estimating alignment errors is developed; in Section 4, simulations are presented and discussed. Finally, conclusions are at Section 5.

2. USBL POSITIONING ERRORS.

2.1. Coordinate systems. Figure 1 presents the geometric representation of a line survey with respect to the defined coordinate systems. The $O_G X_G Y_G Z_G$ is an earth-fixed global reference frame. The $O_s X_s Y_s Z_s$ is the reference frame for attitude sensors including gyrocompass and motion sensor. For simplicity of derivation, an earth-fixed frame $O_a X_a Y_a Z_a$ is defined with its origin locating on the sea surface above the seabed transponder.



Figure 1. The calibration geometry and associated coordinate systems. The vessel is sailed along a pre-determined straight course while positioning a seabed transponder.

In Figure 1, the variable *d* denotes the horizontal distance from the seabed transponder to the vessel track (the dashed line), θ denotes the vessel heading, and (*d*, *L*) describes the position of the origin O_s relative to the origin O_a . To evaluate the effect of alignment error on USBL positioning, the coordinate system $O_t X_t Y_t Z_t$ attached on the USBL transceiver is defined as depicted in Figure 2, in which the alignment errors of heading, pitch, and roll are denoted as α , β , and γ , respectively. According to the defined coordinate systems, the following homogeneous coordinate transformation matrices are derived for the calculation of USBL positioning errors:

$$\mathbf{T}_{sa}(d, L, \theta) = \begin{bmatrix} \cos \theta & -\sin \theta & 0 & -d \\ \sin \theta & \cos \theta & 0 & -L \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(1)
$$\mathbf{T}_{ls}(\alpha) = \begin{bmatrix} \cos \alpha & \sin \alpha & 0 & 0 \\ -\sin \alpha & \cos \alpha & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(2)

$$\mathbf{T}_{ts}(\beta) = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & \cos\beta & \sin\beta & 0 \\ 0 & -\sin\beta & \cos\beta & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(3)

$$\mathbf{T}_{ts}(\gamma) = \begin{bmatrix} \cos \gamma & 0 & -\sin \gamma & 0\\ 0 & 1 & 0 & 0\\ \sin \gamma & 0 & \cos \gamma & 0\\ 0 & 0 & 0 & 1 \end{bmatrix}$$
(4)



Figure 2. Coordinate axes configurations of the sensor-fixed and the transceiver-fixed frames under different alignment errors. (a) Sensor-fixed frame, (b) Heading misalignment, (c) Pitch misalignment, and (d) Roll misalignment.

where the matrix representation \mathbf{T}_{ij} with the subscript indicates the transformation from coordinate system *j* to coordinate system *i*. $\mathbf{T}_{ts}(\alpha)$, $\mathbf{T}_{ts}(\beta)$, and $\mathbf{T}_{ts}(\gamma)$ represent the transformation matrices formed from the heading, pitch, and roll misalignments, respectively.

2.2. USBL positioning. The USBL positioning error arising from each of the angular misalignments is derived in this subsection. Let the position vector of the seabed transponder in the homogeneous $O_G X_G Y_G Z_G$ coordinate system be \mathbf{P}_T

$$\mathbf{P}_{T} = [P_{Tx}, P_{Ty}, P_{Tz}, 1]^{T}$$
(5)

which can be precisely estimated based on acoustic ranging and GPS observations (Chen and Wang, 2007; Chen and Wang, 2011). Given this, the position vector of the

transponder in the $O_a X_a Y_a Z_a$ homogeneous coordinate system can be written as

$$\mathbf{P}_{a} = [0, 0, P_{Tz}, 1]^{T}$$
(6)

In the absence of alignment error between attitude sensors and USBL transceiver, the $O_t X_t Y_t Z_t$ frame coincides with the $O_s X_s Y_s Z_s$ frame. In that case, the position vector of the seabed transponder measured by the transceiver in the $O_t X_t Y_t Z_t$ homogeneous coordinate system is

$$\mathbf{P}_{t} = \mathbf{P}_{s} = \mathbf{T}_{sa}(d, L, \theta) \mathbf{P}_{a} = \begin{bmatrix} -d \\ -L \\ P_{Tz} \\ 1 \end{bmatrix}.$$
(7)

When the transceiver is mounted with a heading alignment error α , the position vector of the seabed transponder measured by the transceiver in the $O_t X_t Y_t Z_t$ homogeneous coordinate system becomes

$$\mathbf{P}_{t}^{\alpha} = \mathbf{T}_{ts} \left(\alpha \right) \mathbf{T}_{sa} \left(d, L, \theta \right) \mathbf{P}_{a} = \begin{bmatrix} -d \cos \alpha - L \sin \alpha \\ d \sin \alpha - L \cos \alpha \\ P_{Tz} \\ 1 \end{bmatrix}$$
(8)

where the superscript α of \mathbf{P}_t^{α} indicates heading misalignment. Similarly, when the transceiver is mounted with pitch alignment error β and roll alignment error γ , respectively, the position vector of the seabed transponder measured by the transceiver in the $O_t X_t Y_t Z_t$ homogeneous coordinate system can be written as follows:

$$\mathbf{P}_{t}^{\beta} = \mathbf{T}_{ts}\left(\beta\right)\mathbf{T}_{sa}\left(d, L, \theta\right)\mathbf{P}_{a} = \begin{bmatrix} -d \\ -L\cos\beta + P_{Tz}\sin\beta \\ L\sin\beta + P_{Tz}\cos\beta \\ 1 \end{bmatrix}$$
(9)

$$\mathbf{P}_{t}^{\gamma} = \mathbf{T}_{ts}(\gamma)\mathbf{T}_{sa}(d, L, \theta) \mathbf{P}_{a} = \begin{bmatrix} -d\cos\gamma - P_{Tz}\sin\gamma \\ -L \\ -d\sin\gamma + P_{Tz}\cos\gamma \\ 1 \end{bmatrix}$$
(10)

2.3. Effect of alignment error on USBL positioning. Comparing Equations (8)–(10) with Equation (7), we found that heading misalignment results in an error in the X_t - and Y_t -coordinate measurements, pitch misalignment results in an error in the Y_t - and Z_t -coordinate measurements, and roll misalignment results in an error in the X_t - and Z_t -coordinate measurements. An example is given below to illustrate the effect of each alignment error on positioning a seabed transponder.

In the given example, a transponder is placed on the seafloor at a depth of 1000 metres and its global position is (0, 0, -1000) m. USBL positioning is performed while sailing the vessel along a predetermined straight-line path with heading $\theta = 30^{\circ}$, horizontal distance d=0 m, and L ranging from -500 m to 500 m. Figure 3 presents the trajectories of the measured transponder position relative to the transceiver with and



Figure 3. The plot shows an example of the transponder trajectory relative to the transceiver when performing USBL line survey. (a) Unbiased trajectory. (b) Trajectories with heading misalignment. (c) Trajectories with pitch misalignment. (d) Trajectories with roll misalignment.

without alignment errors. The plots in Figure 3 demonstrate the following characteristics:

- *i*. The trajectory of the measured transponder position relative to the transceiver is straight, no matter whether alignment error exists or not.
- *ii.* The slope of the transponder trajectory on the X_t - Y_t plane varies only with heading alignment error. From the X_t and Y_t components of the position vector \mathbf{P}_t^{α} in Equation (8), we have the equation of the transponder trajectory on the X_t - Y_t plane:

$$Y_t = X_t \cot \alpha + \frac{d}{\sin \alpha} \tag{11}$$

That is, with a heading alignment error α , the slope of the transponder trajectory on the X_t - Y_t plane is $\cot \alpha$.

iii. The slope of the transponder trajectory on the Y_t - Z_t plane varies only with pitch alignment error. Based on the position vector \mathbf{P}_t^{β} in Equation (9), the equation of the transponder trajectory on the Y_t - Z_t plane is obtained:

$$Z_t = -Y_t \tan\beta + \frac{P_{Tz}}{\cos\beta} \tag{12}$$

Equation (12) indicates that, with a pitch alignment error of β , the slope of the transponder trajectory on the Y_t - Z_t plane is $-\tan \beta$.

iv. The roll alignment error has no effect on the slopes of the transponder trajectories on both the X_t - Y_t and the Y_t - Z_t planes. However, the roll misalignment introduces constant errors in the measurement of X_t and Z_t coordinates of the transponder position. Therefore, based on Equation (10), the alignment error γ can be obtained by solving either of the following two equations:

$$X_t = -d\cos\gamma - P_{Tz}\sin\gamma \tag{13}$$

$$Z_t = -d\,\sin\gamma + P_{Tz}\cos\gamma\tag{14}$$

3. ITERATIVE ALGORITHM. In this section, a USBL calibration procedure that takes advantage of the geometry of position errors resulting from angular misalignments is proposed. The calibration algorithm is constructed as follows:

i. Observing Figure 3(b)–(d), it will be noted that the slope of the trajectory on the X_t - Y_t plan varies with heading alignment error only. Therefore, heading alignment error can be approximately estimated from the slope of the transponder trajectory on the X_t - Y_t plane. Let the slope of the transponder trajectory on the X_t - Y_t plane be m_{xy} . Then, from Equation (11), it follows that the heading alignment error is estimated as:

$$\alpha = \cot^{-1}(m_{xy}) \tag{15}$$

ii. After heading alignment error is obtained, the raw positioning data is corrected for the heading misalignment. Then, we can assume that the corrected

HSIN-HUNG CHEN

positioning data is biased by pitch and roll misalignments only. By examining Figure 3(c) and 3(d), it can be seen that only pitch misalignment has an effect on the slope of the trajectory on the Y_t - Z_t plane; the slope of the trajectory on the Y_t - Z_t plane; the slope of the trajectory on the Y_t - Z_t plane does not vary with roll alignment error. Let the slope of the transponder trajectory on the Y_t - Z_t plane be m_{yz} . Based on Equation (12), the pitch alignment error can be approximately evaluated as

$$\beta = -\tan^{-1}(m_{yz}) \tag{16}$$

iii. Once heading and pitch alignment errors are obtained, they are used to correct the raw positioning data. We assume here that only roll alignment error has an effect on the corrected positioning data. As mentioned in subsection 2.3, the roll alignment error can be estimated from either Equation (13) or Equation (14). In the case with no USBL measurement error, the estimate of the roll misalignment obtained from Equation (13) will be the same as that obtained from Equation (14). However, in reality measurement error occurs. To evaluate the effect of the USBL measurement error on the estimation of roll alignment error, Equations (13) and (14) are rewritten as:

$$X_t = -d\cos\gamma - P_{Tz}\sin\gamma + \varepsilon_x \tag{17}$$

$$Z_t = -d\,\sin\gamma + P_{Tz}\cos\gamma + \varepsilon_z \tag{18}$$

where ε_x and ε_z represent the USBL measurement errors in the X_t and Z_t coordinates, respectively. The roll alignment error is in general small enough so that Equations (17) and (18) can be simplified as

$$X_t \cong -d - P_{Tz}\gamma + \varepsilon_x \tag{19}$$

$$Z_t \cong -d\gamma + P_{Tz} + \varepsilon_z \tag{20}$$

According to Equations (19) and (20), we have the sensitivities of γ to the measurement errors ε_x and ε_z , respectively, below:

$$\gamma_x = \frac{d\gamma}{d\varepsilon_x} \cong \frac{1}{P_{Tz}} \tag{21}$$

$$\gamma_z = \frac{d\gamma}{d\varepsilon_z} \cong \frac{1}{d} \tag{22}$$

In practical applications, many USBL transponders use directional transducers with a limited operating beamwidth. In addition, multi-path propagation causes degradations of acoustic signals, and acoustic transmission over a vertical channel may have less multi-path spread than over a horizontal channel. For these reasons, USBL positioning is preferably operated at the condition of $|d| < |P_{Tz}|$ to track the transponder, which results in the magnitude of γ_x often being less than γ_z . Consequently, for solving roll alignment error γ , Equation (13) would be a better choice than Equation (14) if there are measurement errors in USBL observations, and this feature will be demonstrated through the numerical simulations presented in Section 4.

iv. Note that the computations of each alignment error described above are made with the assumption that the other two angular misalignments have been completely corrected; but in reality, this is not what generally happens.

568

Therefore, the preceding steps have to be repeated until all estimates of the alignment errors have converged.

The schematic flowchart of the calibration algorithm that describes the above process is depicted in Figure 4. The iterative scheme starts with initial guesses of $\alpha^{(0)} = \beta^{(0)} = \gamma^{(0)} = 0$. In each iteration, the increments $(\Delta \alpha, \Delta \beta, \text{ and } \Delta \gamma)$ in each of α, β , and γ are computed, and the alignment errors are updated in the order of heading, pitch, and roll by adding to them the corresponding increments $\Delta \alpha, \Delta \beta$, and $\Delta \gamma$, respectively. Note that before evaluating the increment of each alignment error, the observed raw positioning data has to be corrected based on the updated estimates of the three alignment errors. The iterative form for alignment errors is given by:

$$\begin{cases} \alpha^{(k)} = \alpha^{(k-1)} + \Delta \alpha \\ \beta^{(k)} = \beta^{(k-1)} + \Delta \beta , \quad k = 1, 2, 3, \dots \\ \gamma^{(k)} = \gamma^{(k-1)} + \Delta \gamma \end{cases}$$
(23)

where k represents the kth iterate. The iterative process is continued until all estimates of α , β , and γ have converged.

4. NUMERICAL SIMULATIONS. We now present two numerical examples to demonstrate the robustness and effectiveness of the proposed algorithm. In the first example, it is assumed that the transponder position is measured without error, while in the second example measurement error in transponder positioning is considered. In both examples, the alignment errors between sensors are $\alpha = 3^\circ$, $\beta = 5^\circ$, and $\gamma = -7^\circ$, the coordinate of the seabed transponder on the $O_G X_G Y_G Z_G$ frame is (0, 0, -1000)m, and the observation of USBL measurements is collected by sailing a vessel along a straight-line path with heading $\theta = 30^\circ$, d = 100 m, and L ranging from -500 m to 500 m.

4.1. *Estimation without measurement error*. Figure 5(a) shows the raw transponder trajectory relative to the transceiver measured with alignment errors. Note that the aspect ratio of the plots in Figure 5 is not 1:1 for the ease of visualization in the change of slope of the transponder trajectory. Based on the proposed algorithm, the following shows details of each step performed at the first iteration.

4.1.1. Heading misalignment estimation. The heading alignment error is calculated based on the slope of the transponder trajectory on the X_t - Y_t plane. In Figure 5(a), the slope of the trajectory on the X_t - Y_t plane is $m_{xy} = 24.07$, and according to Equation (15), we obtain the estimate of the heading alignment error $\alpha = 2.38^{\circ}$. Though $\alpha = 2.38^{\circ}$ is underestimated but, for the first iteration, it has been close to the exact value of 3°. The transponder trajectory corrected for the estimate of $\alpha = 2.38^{\circ}$ is shown in Figure 5(b), in which the slope of the trajectory on the X_t - Y_t plane is much steeper than that before correction.

4.1.2. Pitch misalignment estimation. After the transponder trajectory is corrected for the estimate of $\alpha = 2.38^{\circ}$, the second step is to calculate the pitch alignment error based on the slope of the corrected trajectory on the Y_t - Z_t plane. By observing Figure 5(b), the slope of the transponder trajectory on the Y_t - Z_t plane is $m_{yz} = -0.093$. According to Equation (16), the pitch alignment error is estimated to be $\beta = 5.32^{\circ}$, which is close to the exact value of 5°. The transponder trajectory corrected for the



Figure 4. Algorithm for finding heading, pitch, and roll alignment errors of a USBL positioning system.



Figure 5. Simulation results of an ideal case, in which the transponder trajectory is represented by a solid line. (a) The transponder trajectory obtained with alignment errors of $\alpha = 3^{\circ}$, $\beta = 5^{\circ}$, and $\gamma = -7^{\circ}$. (b) Transponder trajectory corrected for heading alignment error estimated at the first iteration. (c) Transponder trajectory corrected for heading and pitch alignment errors estimated at the first iteration. (d) Transponder trajectory corrected for heading, pitch, and roll alignment errors estimated at the first iteration. (e) The corrected transponder trajectory obtained after 10 iterations.

Iteration number (k)	Estimates of alignment errors (degree)							
	Δα	$\Delta \beta$	$\Delta \gamma$	α	β	γ		
0				0	0	0		
1	2.3795	5.3227	-6.9790	2.3795	5.3227	- 6.9790		
2	0.6187	-0.3212	-0.0209	2.9982	5.0015	-7.0000		
3	0.0018	-0.0012	-0.0000	3.0000	5.0000	-7.0000		
4	$2 \cdot 5E - 6$	-3.6E-6	$4 \cdot 1E - 8$	3.0000	5.0000	-7.0000		

Table 1. Iteration history of alignment error estimation for an ideal case without measurement error. The true values of α , β , and γ are 3°, 5°, and -7° , respectively.

estimates of $\alpha = 2.38^{\circ}$ and $\beta = 5.32^{\circ}$ is shown in Figure 5(c), in which the slope of the compensated trajectory on the Y_t - Z_t plane is close to zero.

4.1.3. Roll misalignment estimation. The third step in this iteration is to perform roll misalignment estimation based on either the X_t or Z_t coordinates of the corrected transponder trajectory. In the absence of measurement error in USBL positioning, the roll misalignments estimated from either X_t or Z_t coordinates are the same. Figure 5 (c) shows that the mean values of the X_t and Z_t coordinates of the transponder trajectory are -220.8 m and -980.4 m, respectively. Yet, according to Equations (13) and (14), the X_t and Z_t coordinates of the transponder trajectory shall be -100 m and -1000 m respectively when the roll misalignment is corrected. Therefore, by substituting either $X_t = -220.8$ into Equation (13) or $Z_t = -980.4$ into Equation (14), the roll alignment error is estimated to be -6.98° , which is extremely close to the exact value of -7° . The transponder trajectory corrected for the estimates of $\alpha = 2.38^\circ$, $\beta = 5.32^\circ$, and $\gamma = -6.98^\circ$ is shown in Figure 5(d), which shows the X_t coordinate of the trajectory has been corrected to about -100 m, and the Z_t coordinate of the trajectory is close to the exact value of -1000 m.

The estimates of alignment errors obtained at the first iteration are still not exact, but close to exact. By repeating the iterative process, the estimates of α , β , and γ converge to the correct values. Figure 5(e) shows the corrected transponder trajectory obtained at the tenth iteration, in which the slopes of the trajectory on the X_t - Y_t and Y_t - Z_t planes have been corrected to approach infinity and zero, respectively. Further, the corrected trajectory has the X_t and Z_t coordinates almost -100 m and -1000 m, respectively. Table 1 gives the history of the estimates of three alignment errors as generated by the iterative procedure. All estimates of α , β , and γ converge to their true values. The iterative process converges fairly rapidly to the exact value; all estimates of α , β , and γ have converged to within 0.0001 degrees after four iterations.

4.2. *Estimation with measurement error*. In a USBL system, the position vector of a transponder is calculated by the combination of slant range and angles measured by the transceiver (Chen, 2008):

$$\mathbf{P}_{t} = \begin{bmatrix} S_{r} \cos\psi \sin\phi \\ S_{r} \cos\psi \cos\phi \\ -S_{r} \sin\psi \end{bmatrix}$$
(24)

where S_r represents the slant range, ϕ is the bearing angle, and ψ is the depression angle. To evaluate the effectiveness and robustness of the proposed algorithm to measurement noise, random Gaussian noise was added into USBL measurements.

The measured slant range S_{rm} , bearing angle ϕ_m , and depression angle ψ_m are implemented by the following expressions:

$$\begin{cases} S_{rm} = S_r + S_{r\sigma} \\ \phi_m = \phi + \phi_\sigma \\ \psi_m = \psi + \psi_\sigma \end{cases}$$
(25)

where $S_{r\sigma}$, ϕ_{σ} , and ψ_{σ} are independent additive noise terms that account for measurement errors.

The measurement noise in range and in arrival angles are modelled as being normally distributed with a zero mean. In this simulation, the standard deviations of $S_{r\sigma}$, ϕ_{σ} , and ψ_{σ} are assumed to be 0.2 m, 0.25°, and 0.25°, respectively. Figure 6(a) shows the observed transponder positions (circles) obtained with measurement noise and alignment errors of $\alpha = 3^\circ$, $\beta = 5^\circ$, and $\gamma = -7^\circ$. The following steps detail the procedure for calculating alignment errors at the first iteration.

4.2.1 Heading misalignment estimation. Heading alignment error is estimated based on the slope of the trajectory on the X_t - Y_t plane. By the use of least-squares approach, we fit the raw transponder observations to a straight line (the solid line in Figure 6(a)). The slope of the fitted line is m_{xy} = 24·4 which, based on Equation (15), yields the estimate of α = 2·33°. The transponder positioning corrected for the estimate of α = 2·33° is shown in Figure 6(b), in which its trajectory on the X_t - Y_t plane slopes up steeply.

4.2.2 Pitch misalignment estimation. By observing Figure 6(b), the corrected transponder positioning on the Y_t - Z_t plane is fitted to a straight line with a slope of $m_{yz} = -0.092$. Based on Equation (16), the slope of $m_{yz} = -0.092$ leads to the estimate of pitch alignment error as $\beta = 5.25^{\circ}$. The transponder positioning corrected for the estimates of $\alpha = 2.33^{\circ}$ and $\beta = 5.25^{\circ}$ is shown in Figure 6(c), in which the slope of the compensated transponder trajectory on the Y_t - Z_t plane becomes relatively flat.

4.2.3 Roll misalignment estimation. In Figure 6(c), the mean values of X_t and Z_t coordinates of the calibrated transponder measurements are $-221 \cdot 1 \text{ m}$ and $-980 \cdot 2 \text{ m}$, respectively. In this case, we use Equation (13) to solve for the roll alignment error. Substituting the mean value of $X_t = -221 \cdot 1$ into Equation (13), the roll alignment error is estimated to be $\gamma = -6.996^{\circ}$. The transponder observations are then corrected for the estimates of $\alpha = 2.33^{\circ}$, $\beta = 5.25^{\circ}$, and $\gamma = -6.996^{\circ}$, and the result is shown in Figure 6(d). It can be seen from Figure 6(d) that the mean values of X_t and Z_t coordinates of the compensated transponder measurements are close to -100 m and -1000 m, respectively.

The results in Figure 6(b)–(d) show that, even in cases where measurement error is involved, all estimates of the three alignment errors at the first iteration are fairly close to the true values. Figure 6(e) shows the corrected transponder positioning obtained at the tenth iterations, in which the slopes of the transponder trajectory on the X_t - Y_t and Y_t - Z_t planes have been corrected to approach infinity and zero, respectively, and the corrected transponder trajectory has its X_t and Z_t coordinates nearly equal to -100 m and -1000 m, respectively. Table 2 presents the iterative estimates of the alignment errors, in which all estimates of α , β , and γ converge close to their true values with very small error. Furthermore the algorithm is robust even when measurement error is taken into account; all estimates have converged to within 0.0001 degrees after 4 iterations.



Figure 6. These plots show the simulation results with the consideration of measurement error, in which the transponder position observations and their linear fit are represented by circles and a solid line, respectively. (a) The transponder observations obtained with alignment errors of $\alpha = 3^{\circ}$, $\beta = 5^{\circ}$, and $\gamma = -7^{\circ}$. (b) Transponder positions corrected for heading alignment error estimated at the first iteration. (c) Transponder positions corrected for heading and pitch alignment errors estimated at the first iteration. (d) Transponder positions corrected for heading, pitch, and roll alignment errors estimated at the first iteration. (e) The corrected transponder positions obtained after ten iterations.

Iteration number (k)	Estimates of alignment errors (degree)							
	Δα	$\Delta \beta$	$\Delta \gamma$	α	β	γ		
0				0	0	0		
1	2.3311	5.2564	-6.9962	2.3311	5.2564	- 6.9962		
2	0.6135	-0.3162	-0.0217	2.9445	4.9401	-7.0178		
3	0.0021	-0.0012	-0.0000	2.9466	4.9386	- 7.0179		
4	3.6E - 6	-3.8E-6	2.6E - 8	2.9466	4.9386	-7.0179		

Table 2. Iteration history of alignment error estimation for the case with the consideration of measurement error. The true values of α , β , and γ are 3°, 5°, and -7°, respectively.

4.3. Estimation of roll alignment error. The roll alignment error obtained in Table 2 is estimated by solving Equation (13) with the mean of X_t coordinates of the transponder trajectory. Based on Equation (14), the roll alignment error can also be estimated by using the mean of Z_t coordinates of the transponder trajectory. That is, the roll alignment error has a coordinate dependence and can be determined in terms of either X_t or Z_t :

$$\gamma = \gamma^{(x)}(X_t, d, P_{Tz}) = \gamma^{(z)}(Z_t, d, P_{Tz})$$
(26)

Yet, as indicated in Section 3, $\gamma^{(x)}$ would be a better choice than $\gamma^{(z)}$ when there is measurement error in USBL observations and the condition of $|d| < |P_{Tz}|$ is met.

To further verify that $\gamma^{(x)}$ is superior to $\gamma^{(z)}$ in the estimation of roll alignment error, we repeat the estimation process for 1000 sets of USBL observations with different randomly generated measurement noise. These 1000 different simulated data sets are generated by adding normally distributed random measurement noise to the ideal positioning data. The parameter values used to generate these data are the same as in the simulation in subsection 4.2: $\alpha = 3^{\circ}$, $\beta = 5^{\circ}$, $\gamma = -7^{\circ}$, $(P_{Tx}, P_{Ty}, P_{Tz}) = (0, 0, -1000)$ m, $\theta = 30^{\circ}$, d = 100 m, L ranging from -500 m to 500 m. The standard deviations of $S_{r\sigma}$, ϕ_{σ} , and ψ_{σ} are 0.2 m, 0.25^{\circ}, and 0.25^{\circ}, respectively. Note that in this example, the magnitude of d is less than that of P_{Tz} , meaning that the condition of $|d| < |P_{Tz}|$ is satisfied. Each data set is processed by the proposed iterative algorithm to estimate three alignment errors, in which the roll alignment error is calculated separately from $\gamma^{(x)}$ and $\gamma^{(z)}$. Figure 7 shows the distributions of the estimates of $\gamma^{(x)}$ and $\gamma^{(z)}$ for the 1000 data sets. As we expected, the standard deviation of the estimates of $\gamma^{(x)}$ is significantly smaller than that of the estimates of $\gamma^{(z)}$, indicating that the $\gamma^{(x)}$ estimate is more robust against measurement error than the $\gamma^{(z)}$ estimate.

Note that the results shown in Figure 7 are obtained under d=100 m and $P_{Tz} = -1000$ m. The effect of measurement error on the estimate of roll misalignment is further investigated by varying the value of *d* from 100 to 1000. For each value of *d*, the standard deviations of the estimates of $\gamma^{(x)}$ and $\gamma^{(z)}$ are calculated respectively as above, and the results are presented in Figure 8. It is shown that the standard deviation of $\gamma^{(x)}$ is almost a constant. It can be explained from Equation (21) that the sensitivity of γ to the measurement error ε_x is nearly proportional to $1/P_{Tz}$ which is a constant as $P_{Tz} = -1000$ m. For the standard deviation of $\gamma^{(z)}$, it increases dramatically as *d* decreases. This can be realized through Equation (22) that the sensitivity of γ to the measurement error ε_z is nearly proportional to 1/d. Further, as illustrated in Figure 8, the standard deviations of $\gamma^{(x)}$ and $\gamma^{(z)}$ are nearly identical when the absolute ratio of *d*



Figure 7. Distributions of the estimates of $\gamma^{(x)}$ and $\gamma^{(z)}$. The true value of the roll alignment error is -7° .



Figure 8. Based on simulated data with measurement error, this plot shows the standard deviations of the estimates of $\gamma^{(x)}$ and $\gamma^{(z)}$, respectively, with respect to the absolute ratio of d to P_{Tz} .

to P_{Tz} is close to unity. It can be clarified by looking at Equations (21) and (22) that the magnitudes of γ_x and γ_z will tend to be identical when $|d| = |P_{Tz}|$. The results shown in Figure 8 agree with our earlier assertion that $\gamma^{(x)}$ is a better choice than $\gamma^{(z)}$ for estimating roll alignment error when $|d| < |P_{Tz}|$.

5. CONCLUSION. In this paper, we have proposed an iterative algorithm that allows effective estimation of angular misalignments between attitude sensors and an Ultra Short Baseline (USBL) transceiver. This algorithm is based on positioning errors caused by heading, pitch and roll misalignments, respectively, when running a USBL line survey with a seafloor transponder. The positioning errors arising from

each of the angular misalignments have been derived. The differences of positioning error arising from each of the angular misalignments are identified and, accordingly, these differences outline a simple and intuitive iterative scheme to calibrate each misalignment angle in turn. The performance of the characteristic-based iterative algorithm has been investigated and validated by simulations. The simulation results have shown that, even when measurement error exists in USBL positioning, the estimates of alignment errors obtained at the first iteration are close to being correct. Moreover, only a few iterations are required to achieve very accurate solutions. Results in this study strongly support the superiority of the proposed algorithm, which yields a very rapid and robust convergence of the solution series. In addition, the advantage of the proposed approach is its speed of operation because only a line survey is needed for the calibration of USBL angular misalignments.

This study has also shown that, by the use of the USBL line survey, the roll alignment error can be estimated from either the X_t or Z_t coordinates of the transponder position relative to the transceiver. In the absence of measurement error in USBL observations, the roll alignment error estimated from $\gamma^{(x)}$ (estimation using the X_t -coordinate data of USBL positioning) will be the same as that estimated from $\gamma^{(z)}$ (estimation using the Z_t -coordinate data of USBL positioning). However, when there is measurement error in USBL observations and when the horizontal distance from the seabed transponder to the vessel track is less than the depth of the transponder (i.e., $|d| < |P_{Tz}|$), we have shown that $\gamma^{(x)}$ is expected to be a more robust estimate than $\gamma^{(z)}$. Numerical simulations have further confirmed this finding.

ACKNOWLEDGEMENTS

The author would like to thank the Asian Pacific Ocean Research Center of National Sun Yat-sen University for supporting this research. The author also gratefully acknowledges the financial support of the National Science Council of Taiwan under contract nos. NSC99-2221-E-110-094 and NSC102-3113-P-110-004.

REFERENCES

- Chen, H. H. (2008). In-Situ Alignment Calibration of Attitude and Ultra Short Baseline Sensors for Precision Underwater Positioning. *Ocean Engineering*, **35**(14–15), 1448–1462.
- Chen, H. H. (2013). The Estimation of Angular Misalignments for Ultra Short Baseline Navigation Systems. Part II: Experimental Results. *The Journal of Navigation*.
- Chen, H. H. and Wang, C. C. (2007). Optimal Localization of a Seafloor Transponder in Shallow Water Using Acoustic Ranging and GPS Observations. *Ocean Engineering*, 34(17–18), 2385–2399.
- Chen, H. H. and Wang, C. C. (2011). Accuracy Assessment of GPS/Acoustic Positioning Using a Seafloor Acoustic Transponder System. *Ocean Engineering*, **38**(13), 1472–1479.
- Faugstadmo, J. E., Jacobsen, H. P. and Gunhildstad, T. H. (2002). Transducer Alignment and LBL Calibration. *Proceedings of the MTS Dynamic Positioning Conference*, Houston, Texas, 1–36.
- Kinsey, J. C., Eustice, R. M. and Whitcomb, L. L. (2006). A Survey of Underwater Vehicle Navigation: Recent Advances and New Challenges. *Proceedings of the 7th IFAC Conference of Manoeuvring and Control of Marine Craft (MCMC 2006)*, Lisbon, Portugal.
- Kinsey, J. C. and Whitcomb, L. L. (2002). Towards In-Situ Calibration of Gyro and Doppler Navigation Sensors for Precision Underwater Vehicle Navigation. *Proceedings of the 2002 IEEE International Conference on Robotics and Automation*, Arlington, VA, 4016–4023.

- Kinsey, J. C. and Whitcomb, L. L. (2007). In Situ Alignment Calibration of Attitude and Doppler Sensors for Precision Underwater Vehicle Navigation: Theory and Experiment. *IEEE Journal of Oceanic Engineering*, **32**(2), 286–299.
- McEwen, R., Thomas, H., Weber, D. and Psota, F. (2005). Performance of an AUV Navigation System at Arctic Latitudes. *IEEE Journal of Oceanic Engineering*, **30**(2), 443–454.
- Opderbecke, J. (1997). At-Sea Calibration of a USBL Underwater Vehicle Positioning System. IEEE/MTS OCEANS'97, Halifax, NS, Canada, 721–726.
- Philips, D., 2003a. An Evaluation of USBL and SBL Acoustic Systems and the Optimisation of Methods of Calibration-part 1. *The Hydrographic Journal*, **108**, 18–25.
- Philips, D., 2003b. An Evaluation of USBL and SBL Acoustic Systems and the Optimisation of Methods of Calibration-part 2. *The Hydrographic Journal*, **109**, 10–20.
- Singh, H., Bellingham, J. G., Hover, F., Lerner, S., Moran, B. A., von der Heydt, K. and Yoerger, D. (2001). Docking for an Autonomous Ocean Sampling Network. *IEEE Journal of Oceanic Engineering*, 26(4), 498–514.